



# Cost Effective and Reliable Source For Instrumentation Needle Valves



Advanced Technology in design, development and production of world class quality Fittings and Valves for Instrumentation, Process Tubing etc. ensure A TOTAL CUSTOMER SATISFACTIONS

## **INTRODUCTION**





SEALEXCEL (INDIA) PVT. LTD. A fast growing manufacturing company having over 35 years of experience and expertise with advanced technology in Design, Development and Manufacturing World Class consistent and reliable quality Tube Fitting and Valves used in Fluid/Gas Control System in Industries like Automobile, Chemicals, Petrochemicals, Oil & Gas, Marine. Food, Biotechnology, Pharmaceutical. Packaging and Printing Industries etc.

SEALEXCEL

We have two well-equipped modern manufacturing plant including in-house product performance testing facilities to check and verify the maximum safety and consistent reliable performance under adverse, harsh, stressful environments like vibrations, high pressure, deep vacuum and thermal shock etc.

#### **RESEARCH & DEVELOPMENT**

By continuous Research & Development with advanced technology and high tech cutting edge machineries. SEALEXCEL produce best quality products for its customers.

#### QUALITY

SEALEXCEL's total quality system and control from incoming raw material inspection through ongoing quality assurance during production, final inspection, assembly, testing, packing and dispatch ensure high standard quality products which has earned us various quality certifications such as

- ISO 9001:2015
- PED 2014/68/EU
- ATEX
- OHSAS 18001 (Safety)
- ISO 14001 (Environment)

SEALEXCEL products are validated by type testing in accordance with

- ASTM F 1387-99(2012)
- MSS SP-99-2016a
- ECE R110, ISO 15500

• BS4368:4:1984

- Helium Leak Test
  - ARAI Test Report

#### CUSTOMER SATISFACTION

We strive for Total Customer Satisfaction and continuously work to set of goals to provide the best quality and delivery of products and services in the best interest of our customers.

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## **NEEDLE VALVES : SERIES - INV01**

#### **FEATURES / BENEFITS**

- Available in material SS316, all wetted parts in accordance with NACE MR01-75
- Heat Code Traceable to certified material test report
- Spring loaded PTFE/Graphite Packing ensure Bubble tight sealing and compensate for wear and pressure/temperature changes
- Forged Body, straight and Angle patterns
- Low operating Torques
- Panel mountable, Variety of stem tips
- Flow coefficient (Cv) from 0.09 to 1.8
- Orifice size : 0.078" (2mm), 0.172" (4.4mm), 0.250" (6.4mm) 0.375" (9.5mm)
- Variety of end configurations includes SEALEXCEL<sup>a</sup> Well-Lokä Tube Fittings, Male/Female NPT, BSPT and BSPP pipe connections
- Every valve is factory tested.

#### **OPERATING PARAMETERS**

Pressure Rating	: upto 5000 psig (340 bar) at CWP
Temperature Rating	: -54°C to 232°C with PTFE Packing



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#### **APPLICATIONS :**

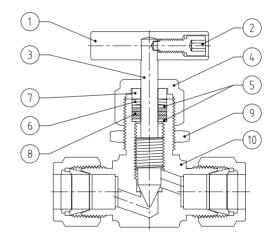
- General plant service
- Instrument Isolation
- Hydraulic and pneumatic
- Pressure measurement devices
- Venting

#### STEM :

SEALEXCELaNeedle Valves are available with choice of optional stem to provide greater flexibility.NON-ROTATING (NR): It is Standard self centering non rotating stem tip typically used in high cycle application to extend the valve life.V-STEM (VS): It is used for general purpose liquid and gases.REGULATING STEM (RS): It is used where some degree of flow control required.

#### **MATERIAL OF CONSTRUCTIONS**

Sr. No.	Component	Material	
1	Bar Handle	SS316	
2	Set Screw	SS316	
3	Stem	SS316	
4	Packing Nut	SS316	
5	Packing Washer	SS316	
6	Packing Spring	Stainless Steel	
7	Packing Gland	SS316	
8	Packing	PTFE/Graphite	
9	Panel Nut	SS316	
10	Valve Body	SS316	



#### **TECHNICAL DATA :-**

The Temperature and Pressure rating for a standard valve with PTFE packing.

Temperature	Pressure		
Temperature	psig	bar	
-54°C to 38°C	5000	340	
-54°C to 93°C	4295	292	
-54°C to 148°C	3845	264	
-54°C to 176°C	3715	254	
-54°C to 204°C	3560	242	
-54°C to 232°C	3435	234	

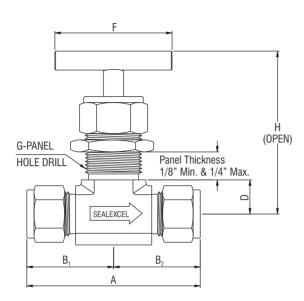
#### TESTING

- Standard Test : Each valve is factory tested with nitrogen at 1000 psig (69 bar) for leakage at the seat and packing,
- Optional Hydrostatic test : This test is performed with deionised water at 1.5 time the working pressure.

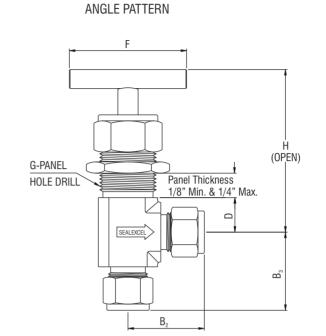
### **NEEDLE VALVES : SERIES - INV01**



STRAIGHT PATTERN



#### **STANDARD CONFIGURATION DIMENSIONS**



End Conr	nections	0.::6:	0	Dimensions (mm)					Ordering			
Inlet	Outlet	Orifice	Cv	A	<b>B</b> <sub>1</sub>	B <sub>2</sub>	B <sub>3</sub>	D	F	G	Н	Number
1/8" Well-Lok	1/8" Well-Lok	2.0	0.09	49.4	24.7	24.7	24.7	11.2	35.0	13.2	57.0	INV01-TT2
1/4" Well-Lok	1/4" Well-Lok	4.4	0.37	57.4	28.7	28.7	28.7	11.2	52.5	13.2	59.0	INV01-TT4
3/8" Well-Lok	3/8" Well-Lok	6.4	0.73	65.6	32.8	32.8	32.8	12.7	57.0	20.0	71.0	INV01-TT6
1/2" Well-Lok	1/2" Well-Lok	6.4	0.73	71.2	35.6	35.6	35.6	14.2	57.0	20.0	71.0	INV01-TT8
3/4" Well-Lok	3/4" Well-Lok	9.5	1.80	96.6	48.3	48.3	48.3	19.1	63.5	26.2	99.5	INV01-TT12
3mm Well-Lok	3mm Well-Lok	2.0	0.09	49.4	24.7	24.7	24.7	11.2	35.0	13.2	57.0	INV01-TT3M
6mm Well-Lok	6mm Well-Lok	4.4	0.37	57.4	28.7	28.7	28.7	11.2	52.5	13.2	59.0	INV01-TT6M
8mm Well-Lok	8mm Well-Lok	4.4	0.37	59.4	29.7	29.7	29.7	12.7	52.5	20.0	59.0	INV01-TT8M
10mm Well-Lok	10mm Well-Lok	6.4	0.73	66.0	33.0	33.0	33.0	12.7	57.0	20.0	71.0	INV01-TT10M
12mm Well-Lok	12mm Well-Lok	6.4	0.73	71.2	35.6	35.6	35.6	14.2	57.0	20.0	71.0	INV01-TT12M
1/8" Female NPT	1/8" Female NPT	4.4	0.37	41.2	20.6	20.6	20.6	11.2	52.5	13.2	59.0	INV01-FF2N
3/8" Female NPT	3/8" Female NPT	6.4	0.73	57.2	28.6	28.6	28.6	12.7	57.0	13.2	57.0	INV01-FF6N
1/2" Female NPT	1/2" Female NPT	9.5	1.80	76.2	38.1	38.1	38.1	19.1	63.5	26.2	99.5	INV01-FF8N
1/8" Male NPT	1/8" Male NPT	2.0	0.09	38.2	19.1	19.1	19.1	11.2	35.0	13.2	57.0	INV01-MM2N
1/4" Male NPT	1/4" Male NPT	4.4	0.37	49.8	24.9	24.9	24.9	11.2	52.5	13.2	59.0	INV01-MM4N
3/8" Male NPT	3/8" Male NPT	6.4	0.73	57.4	28.7	28.7	28.7	12.7	57.0	20.0	71.0	INV01-MM6N
1/2" Male NPT	1/2" Male NPT	9.5	1.80	76.2	38.1	38.1	38.1	19.1	63.5	26.2	71.0	INV01-MM8N
1/8" Male NPT	1/8" WELL-LOK	2.0	0.09	43.8	19.1	24.7	19.1	11.2	35.0	13.2	57.0	INV01-MT2N
1/4" Male NPT	1/4" WELL-LOK	4.4	0.37	53.6	24.9	28.7	24.9	11.2	52.5	13.2	59.4	INV01-MT4N
1/4" Male NPT	3/8" WELL-LOK	6.4	0.73	61.5	28.7	32.8	28.7	12.7	57.0	20.0	71.0	INV01-MT4N6
3/8" Male NPT	3/8" WELL-LOK	6.4	0.73	61.5	28.7	32.8	28.7	12.7	57.0	20.0	71.0	INV01-MT6N
3/8" Male NPT	1/2" WELL-LOK	6.4	0.73	64.3	28.7	35.6	28.7	14.2	57.0	20.0	71.0	INV01-MT6N8
1/2" Male NPT	1/2" Female NPT	9.5	1.80	76.2	38.1	38.1	38.1	19.1	63.5	26.2	99.5	INV01-MT8N

Dimensions shown with SEALEXCEL<sup>a</sup> Well-Lokä Nut are finger tight

## ORDERING INFORMATION



VALVE DESCRIPTION	ORDERING NUMBER FOR TUBE CONNECTIONS	ORDERING NUMBER FOR PIPE END CONNECTIONS	
NEEDLE VALVES	<u>INV01</u> - <u>TT</u> <u>8</u> - <u>E</u> <u>T-NR</u> 1 2 3 5 <u>6</u> 7	$\frac{\text{INV01-FF}}{1} \frac{8}{2} \frac{\text{N-E}}{3} \frac{\text{T-NR}}{4} \frac{\text{T-NR}}{5} \frac{\text{T-NR}}{7}$	
	1 2 3 5 6 7	1 2 3 4 5 6 7	

#### **1. VALVE SERIES CODE DESCRIPTION**

NEEDLE VALVES SERIES	: STRAIGHT PATTERNS	- INV01
	: ANGLE PATTERNS	- INVA01

#### 2. END CONNECTION TYPE CODE DESCRIPTION

- TT SEALEXCEL<sup>a</sup> Well-Lokä Tube Fittings
- MM Male pipe thread
- FF Female pipe thread
- MT Male pipe thread to SEALEXCEL<sup>a</sup> Well- Lokä Tube Fittings
- MF Male pipe thread to Female pipe thread

#### 3. END CONNECTION SIZE CODE DESCRIPTION TUBE OD SIZE

FRACT	IONAL	METRIC		
SIZE	CODE	SIZE	CODE	
1/4"ODT	4	6mm ODT	6M	
3/8"ODT	6	8mm ODT	8M	
1/2" ODT	8	10mm ODT	10M	
3/4"ODT	12	12m ODT	12M	
1" ODT	16	16mm ODT	16M	

#### **PIPE THREAD SIZE**

SIZE	CODE	SIZE	CODE	
1/8"	2	1/2"	8	
1/4"	4	3/4"	12	
3/8"	6	1"	16	

#### 4. PIPE THREAD TYPE CODE DESCRIPTION

- N Male / Female NPT
- RT Male / Female BSPT
- RG Female BSP
- SE SAE Straight Thread

#### 5. MATERIAL OF CONSTRUCTIONS

- E SS316
- EL SS316 to NACE MR01-75
- C Carbon Steel

#### 6. PACKING / SEAT MATERIAL

- T PTFE
- G Graphite

#### 7. STEM TYPE

- NR Non Rotating
- VS 'V' Stem
- **RS** Regulating Stem

SEALEXCEL's commitment to upgrading it's product range by way of continuous research and development programme with advance technology and cutting edge solutions to ensure best quality products at competitive price and also best delivery schedule for it's customer with objective of **ATOTAL CUSTOMER** 

# **SATISFACTIONS**

## **PRODUCT RANGE**



Twin/Single Ferrule Tube Fittings	37 <sup>0</sup> Flare Tube Fittings To SAE J514	Instrument Threaded & Welded Pipe Fittings	Tube Fittings With Integral Flange	Low /Medium PressureBall Valves
High Pressure Ball Valve	High Pressure 2/3 Way Ball Valve	Needle Valve	Needle Valves (Panel Mountable)	High Pressure Needle Valve
Rising Stem Plug Valves	Gauge/Root Valves	Instrument 2/3/5 Manifold Valves	Monoflange Valves	Single / Double Block & Bleed Valves
Purge Valves	Bleed Valves	Toggle Valves	Relief Valves	Check Valves
Micron In-line Filters	Quick Connect Couplings	Stain	less Steel Pneumatics Fittings &	Valves



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